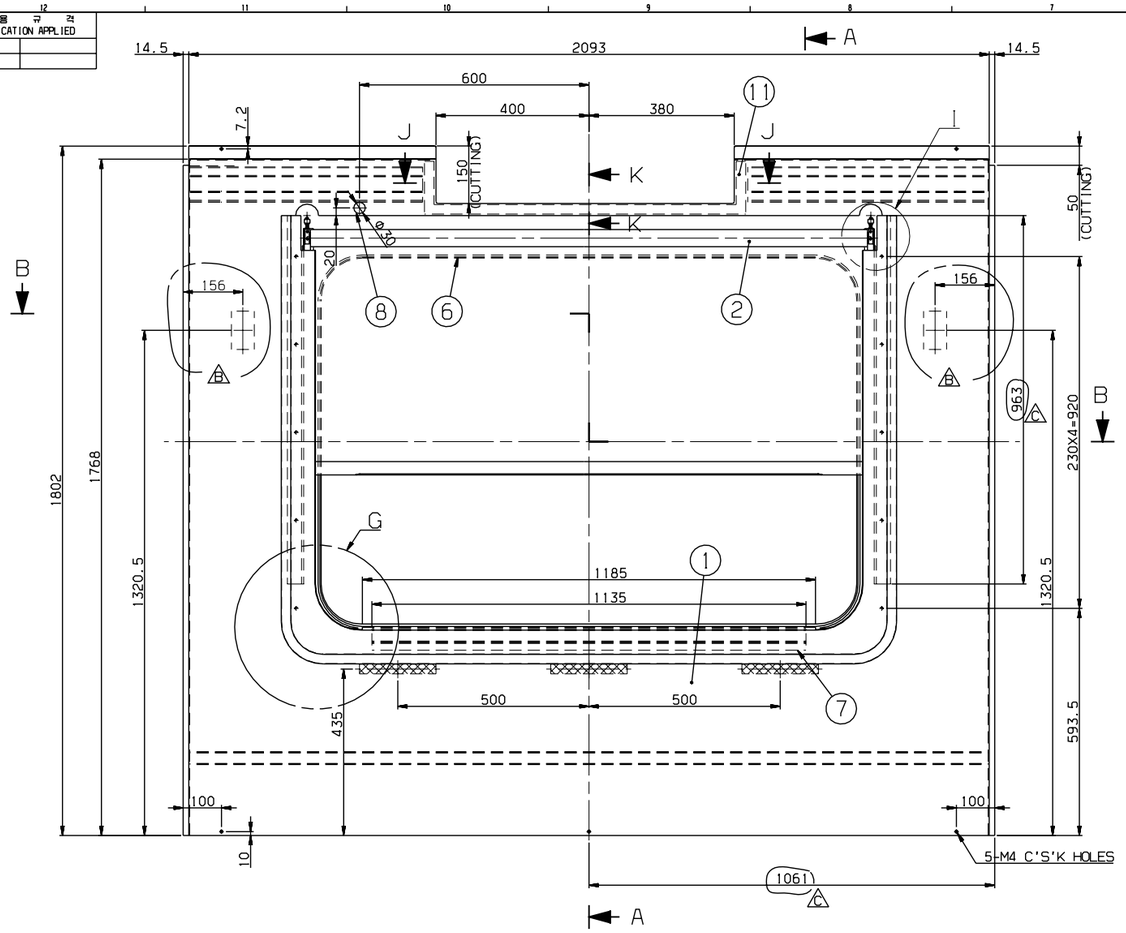
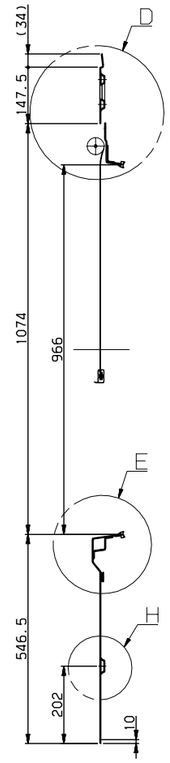
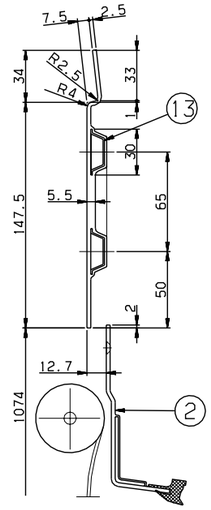
SPECIFICATION APPLIED

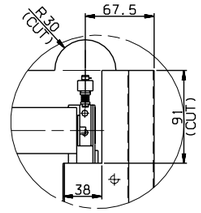




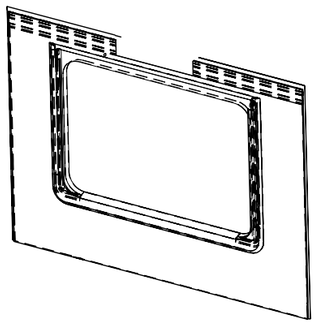
SECTION A-A



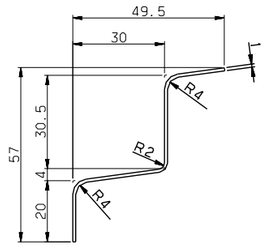
△A DETAIL D
SCALE=1/2



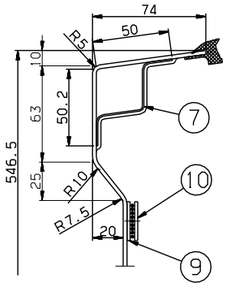
DETAIL I
SCALE=1/3



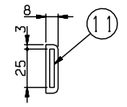
ISO VIEW



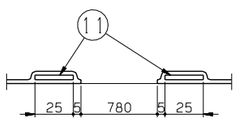
△A DETAIL #7
SCALE=1/1



DETAIL E
SCALE=1/2



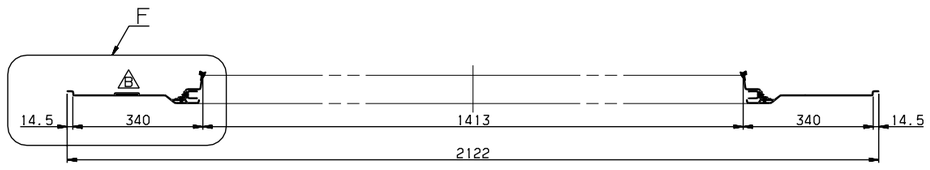
SECTION K-K
SCALE=1/2



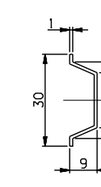
SECTION J-J
SCALE=1/2

NOTE

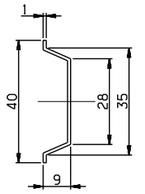
1. AN INTERIOR PANEL'S COLOR(RAL 7047) AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER
2. PART 6 SHALL BE CUT ADEQUATELY AND USED
3. PART 8 IS TO PROTECT
4. PART 2 SHALL BE WELL OPERATED UNDER CONDITION OF ASSEMBLY
5. PART 9 SHALL BE FIXED ON THE PART 1, AND PART 10 SHALL BE DELIVERED SEPERATETLY
6. THE INTERFACE BETWEEN PART 1 AND PART 2 SHALL BE STRONGLY SEALED
7. △C PART 4 SHOULD BE APPLIED WITH PART 15.



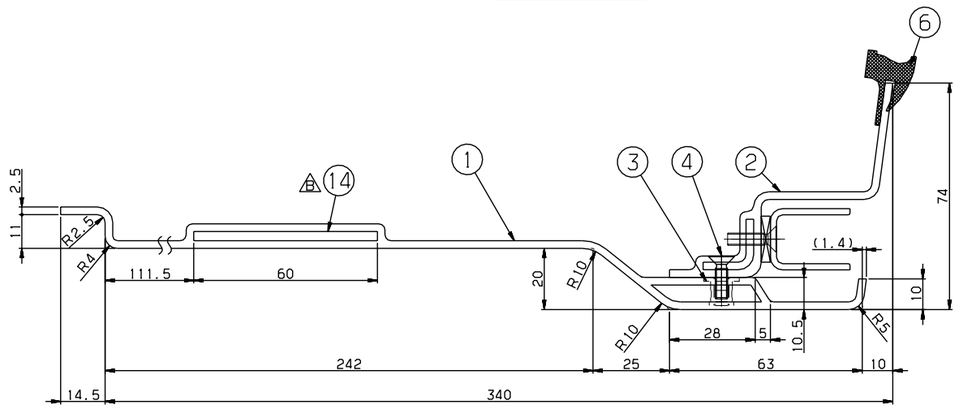
SECTION B-B



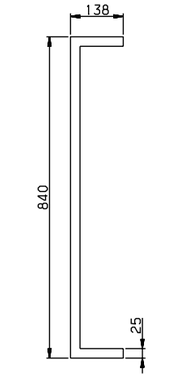
△A DETAIL #13
SCALE=1/1



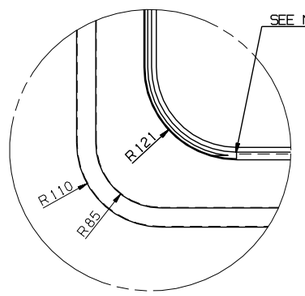
DETAIL #12
SCALE=1/1



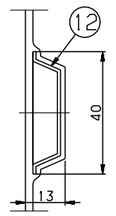
DETAIL F
SCALE=1/1



△A DETAIL #11
SCALE=1/8



DETAIL G
SCALE=1/4



△A DETAIL H
SCALE=1/1

	NO.	PART NO.	DESCRIPTION		MATERIAL	Q'TY	W.T	REMARKS
△C	15	CP910004-406	ADHESIVE	ASSY		1		LOCTITE 242
△B	14	RFP51002AN0-014	SEAT,TAP	SUS304	2			PL,T3X100X60
	13	RFP51002AN0-013	STIFFENER	A1050P	4			T1
△A	12	RFP51002AN0-012	STIFFENER	A1050P	1			T1
	11	RFP51002AN0-011	SEAT,TAP	SUS304	1/2			PL T3X840X138 ~~PL T3X120X25~~
	10	RFP51002AN0-010	DUAL_LOCK FASTENER	ASSY	3			3M,SJ-3550 L=200(DUAL TAPE)
	9	RFP51002AN0-009	DUAL_LOCK FASTENER	ASSY	3			3M,SJ-3551 L=200(DUAL TAPE)
	8	RFP90013AN0	RUBBER BUSH	ASSY	1			F2.2332
△A	7	RFP51002AN0-007	~~STIFFENER~~ ~~SEAT,TAP~~	SUS304	1			T1,L=1135 ~~T2,L=1135~~
	6	RFP51002AN0-006	RUBBER,SECTION	ASSY	1			RFP51011AN0,L=4600
△A	~~5~~	~~RFP51002AN0-005~~	~~SEAT,TAP~~	~~SUS304~~	~~2~~			~~PL T3X100X60~~
	4	RS60607-098S	SCREW,F.H	SUS304	10			M4X14
△A	3	RFP51002AN0-003	NUTSERT	~~AL~~ SUS304	10			M4
	2	RFP51009AN0	PANEL,BLIND WINDOW	ASSY	1			
	1	RFP51002AN0-001	PANEL	FRP	1			T2.5

승인 APP	검도 CHK	설계 DGN	제도 DRG
H.G.RYU 2008.11.17	H.S.KIM 2008.11.17	Y.D.KIM 2008.11.11	S.H.SONG 2008.11.11

재질 MAT'L ASSY
중량 G.W
MC B VD B CT B
SIZE A1

TITLE: WINDOW,MASK,TYPE B
도면 번호 DRG. NO RFP51002AN0 MS
Ver. 00 Rev. -C
SCALE 1/8 매수 SHEET 1 of 1
3D5101 RFP- 넌-PRJT 설리본 CATIA

최근에 REF. NO. FPP08308

HYUNDAI Rotem 현대로템주식회사

MARK	DATE	DETAIL OF REVISION(E.C ZONE)	E.C NO.	DGN	CHK	APP
Cx4	2014.12.18	ADDED PART NO. ⌀15 & DIMENSION	3D5101-U181	H.U.LEE	K.B.PARK	J.Y.LEE
BX5	2011.02.10	ADDED PART NO. ⌀14.	3D5101-U146	Y.T.KIM	K.B.PARK	J.H.PARK
AX9	2009.01.12	DELETED SECTION C-C. PART 5 CHANGED PART/NOTE	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

치수 허용 공차 DIMENSIONAL TOLERANCE			
	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
	< 3	0.5	1
절삭 가공 CUTTING	~3150	-	7
	~1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5

등급 GRADE	A	B
주조 가공 CASTING (±)		
~ 20M	8	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1

등급 GRADE	A	B	C
용접 가공 WELDING (±)			
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	2.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3 ~ 6	0.05	0.1	0.2

등급 GRADE	A	B	C
기계 가공품 MACHINING (±)			
일반허용 일반공차용 GENERAL TOLERANCE			

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